

Date: Friday, 05/09/2008 10:09:38 AM
 User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: GASKET		
Job Number	: 41862			Part Number	: D356613		
Estimate Number	: 12794			Drawing Number	: D3566 REV C		
P.O. Number	:			Project Number	: N/A		
This Issue	: 05/09/2008 S.O. No. :			Drawing Revision	: C		
Prsht Rev.	: NC			Material	:		
First Issue	: / / Type : SMALL /MED FAB			Due Date	: 12/09/2008 Qty: 20 Um: Each		
Previous Run	: 41336						
Written By	:						
Checked & Approved By	: JUD 08.9.05						
Comment	: Est Rev:A New Issue 07-03-08 ec						
	Est Rev:B Added Drain Holes 07-07-09 JLM						
	Est Rev:C As per Rev C 07-09-09 JLM Verified By:EC						

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	MNEO60S063	NEOPRENE SHEET 0.063	
		Comment: Qty.: 0.2048 sf(s)/Unit Total : 4.0950 sf(s) NEOPRENE SHEET 0.063 163838 LR 8-9-18	
2.0	WATER JET	FLOW WATER JET	
		Comment: FLOW WATER JET 1-Cut as per Dwg D3566 Dwg Rev: C LR 8-9-18 Prog Rev: C (22)	
		2-Deburr if necessary LR 8-9-18	(22)
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE LR 8-9-18	
4.0	QC8	SECOND CHECK	
		Comment: SECOND CHECK S 08/08/18 (x22) creates	
5.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: PF/1 8/9/18	(x22) SJP

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 05/09/2008 10:09:39 AM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 41862

Part Number: D356613

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/09/19 JJ

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



-MF 08-09-19

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	41862
Description: Gasket	Part Number:	D3566-13
Inspection Dwg: D3566	Rev: B	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	HS 8-9-18	Audited by:	D	Prototype Approval:	N/A
Date:	7/18	Date:	08/06/18	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	07.04.20	New Issue	KJ/JLM	
B	07.07.18	Dimensions updated per Dwg Rev. B	KJ/JLM	E

